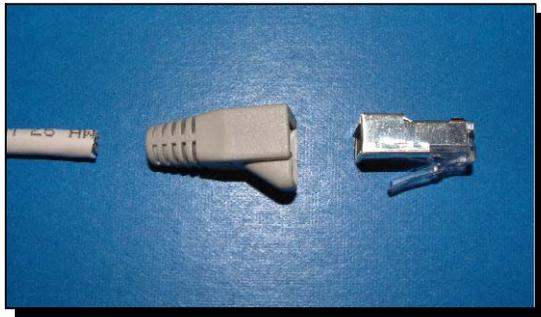
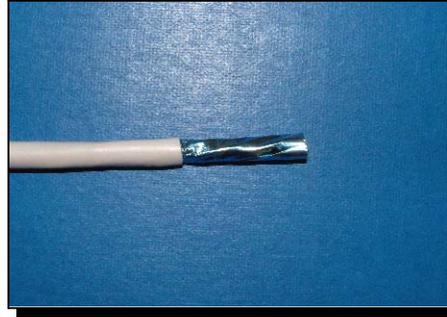


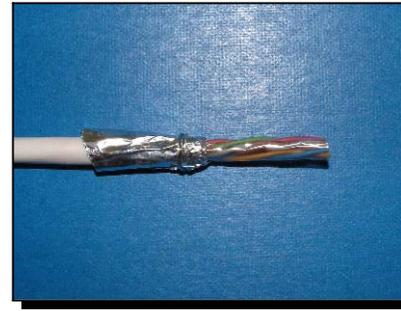
1. Components.  
Boots are Optional.



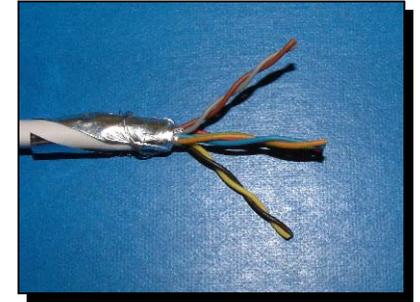
2. Strip Cable Jacket Approx. 1.25 inch.  
Remove stripped portion of jacket.



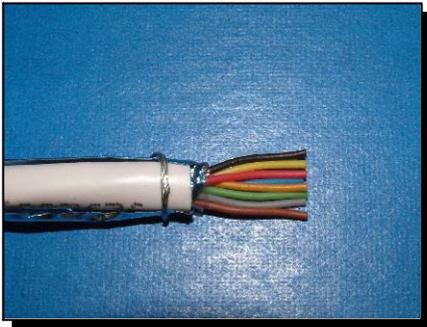
3. Pull back foil shield, wrap drain wire around foil and cable jacket. Optionally, remove foil flush with jacket and wrap drain around cable jacket.



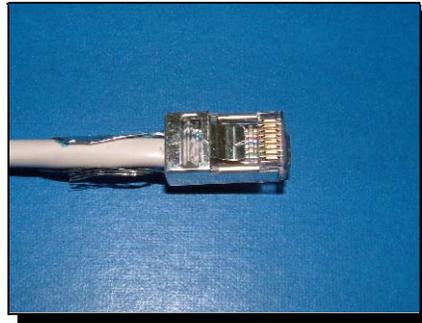
4. Organize wire pairs per 568A or 568B color code depending on cable construction.



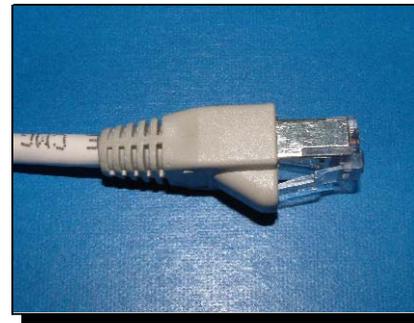
5. Cut Conductors to .500 length to prepare to insert into housing.



6. Hold Conductors in proper order. Insert into Plug Body. All conductors should be bottomed in the plug housing. Make sure shield and or drain wire is positioned to contact the ground fingers in the bottom of the plug opening. Terminate in proper tool to contact height of .232 / .242 per FCC Specifications.



7. Push Boot onto Plug Body if boot is desired.



Summary of steps.

